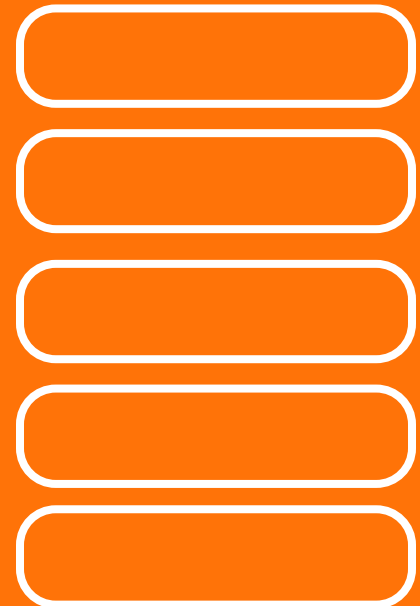


(Ceramic Inserts)

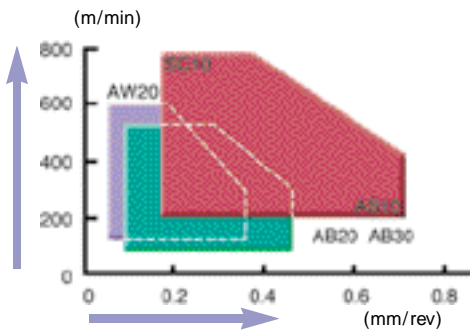
“ ”



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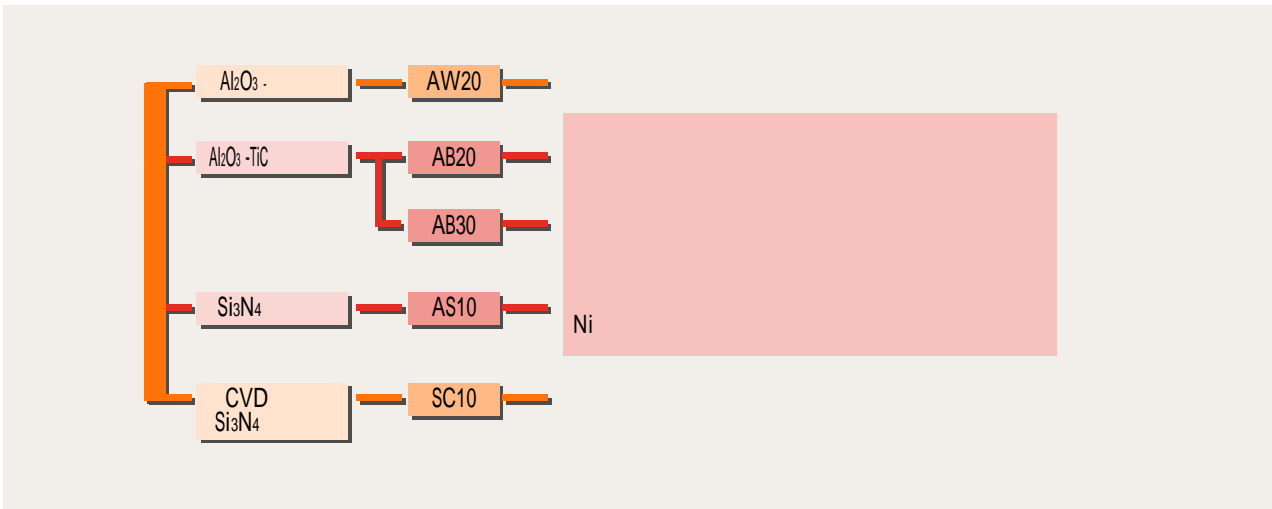


가



	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8
AW20								
AB20		●	●		●			
AB30	●				●			
AS10					●	☂	☂	☂
SC10					●	☂	☂	☂

● : 1 : 2 ☂ :

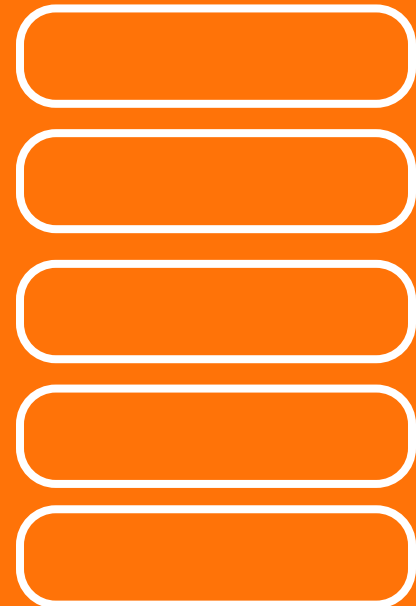


	AW20	AB20	AB30	AS10	SC10
	(m/min)				
	(mm/rev)				
(HB180~250)	400 ~ 800 0.1 ~ 0.4		300 ~ 600 0.1 ~ 0.4	300 ~ 500 0.3 ~ 0.8	400 ~ 800 0.3 ~ 0.8
(HB>400)		50 ~ 200 0.05 ~ 0.20			
(HRC40~60)		50 ~ 200 0.05 ~ 0.20			
(HB150~250)	300 ~ 600 0.1 ~ 0.4		300 ~ 500 0.1 ~ 0.4		



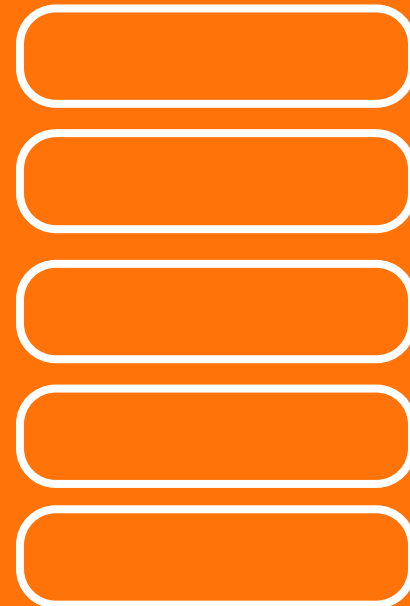
		(mm)					AB20	AB30	AS10	SC10	AW20
		l	d	ØD1	t	R					
	CNMA 120408					0.8	•	•			
	CNGA 120404					0.4	•	•			
	CNGA 120408	12.9	12.70	5.16	4.76	0.8	•	•			
	CNGA 120412					1.2	•	•	•		
	CNGA 120416					1.6			•		
	CNGA 190608	19.3	19.05	7.92	6.35	0.8		•			
	CNGA 190612					1.2		•			
	CNGN 120404					0.4		•			
	CNGN 120408				4.76	0.8	•	•			
	CNGN 120412	12.9	12.70	-		1.2		•			
	CNGN 120708				7.94	0.8		•			
	CNGN 120712					1.2		•			
	DNGA 150408				4.76	0.8		•			
	DNGA 150604	15.5	12.70	5.16		0.4	•	•			
	DNGA 150608				6.35	0.8	•	•			
	DNGA 150612					1.2		•	•		
	DNGN 150708	15.5	12.70	-	7.94	0.8		•			
	ENGN 130708	13.1	12.70	-	7.94	0.8		•			
	RBGX 20W	-	20.0	10	10	-		•			

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		(mm)					AB20	AB30	AS10	SC10	AW20
		l	d	ØD1	t	R					
	RNGN 090300		9.52		3.18	-	•				
	RNGN 120400		12.70		4.76	-					
	RNGN 120700	-	12.70	-		-	•				
	RNGN 150700		15.88		7.94	-	•				
	RNGN 190700		19.05			-	•				
	SNGA 120404					0.4	•	•			
	SNGA 120408	12.70	12.70	5.16	4.76	0.8	•	•			
	SNGA 120412					1.2		•	•		
	SNGN 120404					0.4	•	•			
	SNGN 120408				4.76	0.8	•	•			
	SNGN 120412					1.2		•	•		
	SNGN 120416	12.70	12.70	-		1.6			•		
	SNGN 120708					0.8	•	•			
	SNGN 120712				7.94	1.2	•	•			
	SNGN 120716					1.6	•	•			
	SPGN 120412	12.70	12.70	-	4.76	1.2			•		
	TNGA 160404					0.4	•	•			
	TNGA 160408	16.5	9.52	3.81	4.76	0.8	•	•			
	TNGA 160412					1.2		•			
	TNGN 160404					0.4		•			
	TNGN 160408				4.76	0.8		•			
	TNGN 160412	16.5	9.52	-		1.2		•			
	TNGN 160708				7.94	0.8		•			

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		(mm)					AB20	AB30	AS10	SC10	AW20
		l	d	ØD1	t	R					
	TPGN 110304	11.0	6.35	-	3.18	0.4	•				
	TPGN 110308					0.8	•				
	TPGN 160304	16.5	9.52		0.4	•					
	TPGN 160308				0.8	•					
	VNGA 160404	16.6	9.52	3.81	4.76	0.4		•			
	VNGA 160408					0.8		•			
	LNU 6688T	38.1	19.05	-	12.77	3.2	•	•			
	T32-32-R2	31.75	19.05	-	12.7	2.0	•				
	T11-3219	31.9	-	10	19.05	-	•				

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