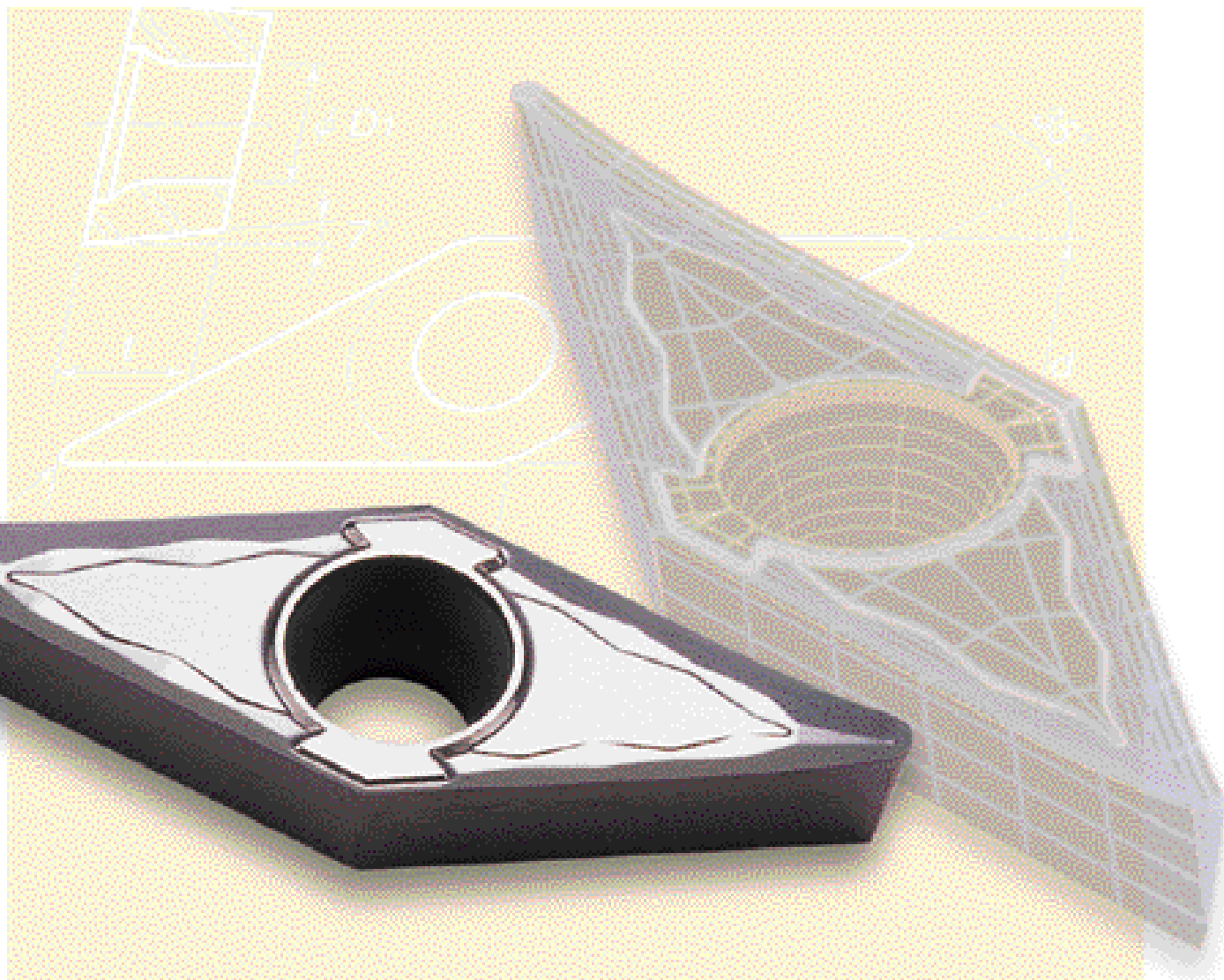


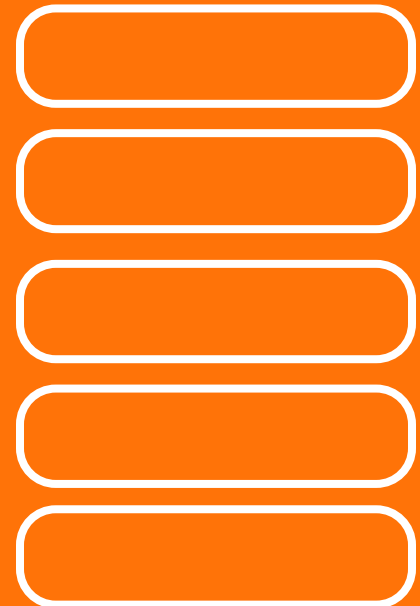
Aa



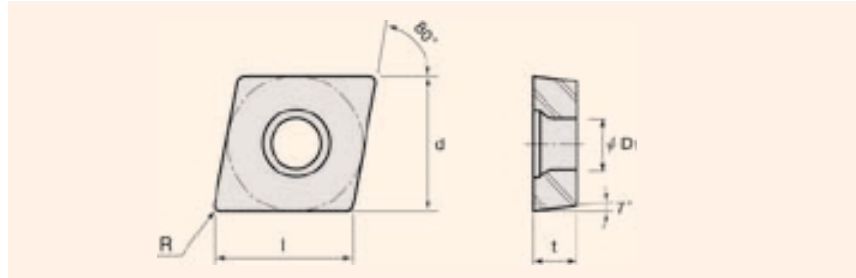
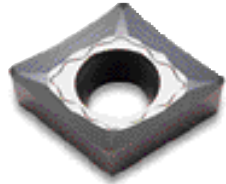
- ▶ (Polishing)
- ▶ (Chip)

■ (K10)

	(HB)	(m/min)	f (mm/rev)
()	50 ~ 70	2500 ~ 1000	0.1 ~ 0.6
()	90 ~ 110	1000 ~ 300	0.1 ~ 0.5
()	70 ~ 80	1000 ~ 300	0.1 ~ 0.5
()	80 ~ 100	600 ~ 200	0.1 ~ 0.4
	90 ~ 110	600 ~ 250	0.1 ~ 0.5
	100	300 ~ 150	0.1 ~ 0.6



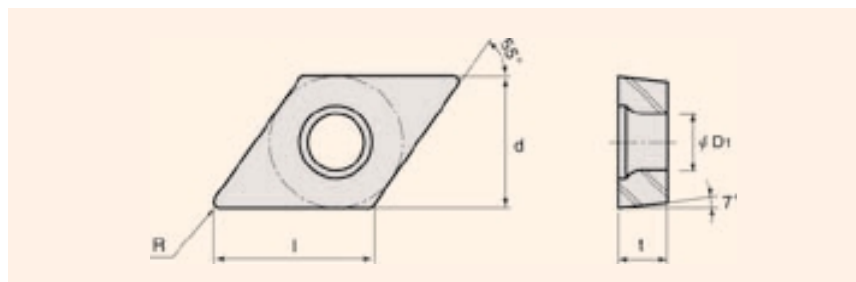
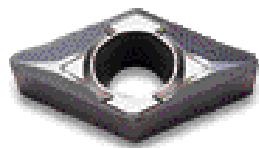
■ **CCGT FL** (80°, 7°, /



		(mm)					
		K10	l	d	t	R	ØD1
ISO	ANSI						
CCGT 060202 FL	CCGT 21.50.5 FL	●	6.5	6.35	2.38	0.2	2.8
CCGT 060204 FL	CCGT 21.51 FL	●	6.5	6.35	2.38	0.4	2.8
CCGT 09T302 FL	CCGT 32.50.5 FL	●	9.7	9.525	3.97	0.2	4.4
CCGT 09T304 FL	CCGT 32.51 FL	●	9.7	9.525	3.97	0.4	4.4
CCGT 09T308 FL	CCGT 32.52 FL	●	9.7	9.525	3.97	0.8	4.4
CCGT 120402 FL	CCGT 430.5 FL		12.9	12.70	4.76	0.2	5.5
CCGT 120404 FL	CCGT 431 FL	●	12.9	12.70	4.76	0.4	5.5
CCGT 120408 FL	CCGT 432 FL	●	12.9	12.70	4.76	0.8	5.5

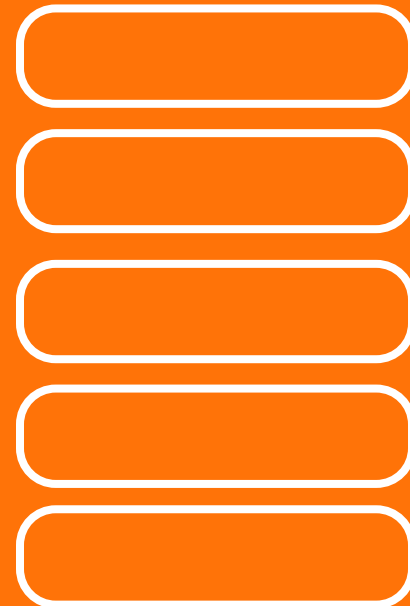
● : Aa101, Aa119, Aa120 ● :

■ **DCGT FL** (55°, 7°, /

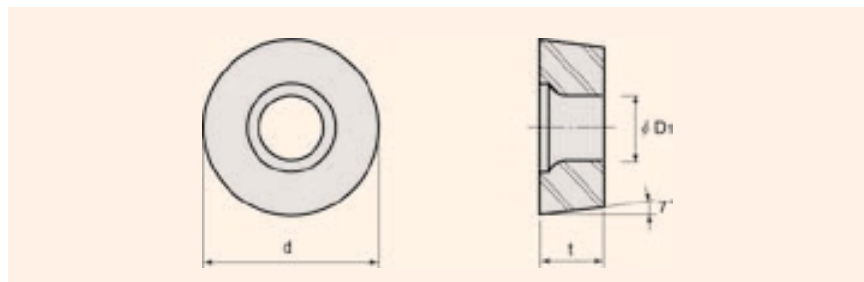


		(mm)					
		K10	l	d	t	R	ØD1
ISO	ANSI						
DCGT 070202 FL	DCGT 21.50.5 FL	●	7.8	6.35	2.38	0.2	2.8
DCGT 070204 FL	DCGT 21.51 FL	●	7.8	6.35	2.38	0.4	2.8
DCGT 11T302 FL	DCGT 32.50.5 FL	●	11.6	9.525	3.97	0.2	4.4
DCGT 11T304 FL	DCGT 32.51 FL	●	11.6	9.525	3.97	0.4	4.4
DCGT 11T308 FL	DCGT 32.52 FL	●	11.6	9.525	3.97	0.8	4.4

● : Aa101, Aa121, Aa122 ● :



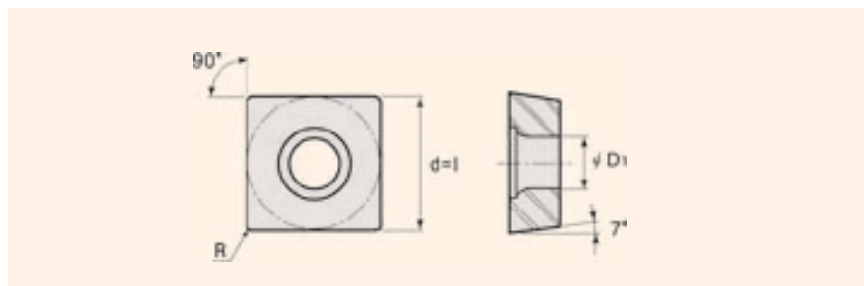
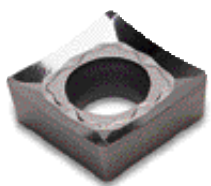
RCGT FL (7°) /



		(mm)			
		K10	d	t	ØD1
ISO	ANSI				
RCGT 0803MO FL		●	8.0	3.18	2.8
RCGT 1003MO FL		●	10.0	3.18	4.4
RCGT 10T3MO FL			10.0	3.97	4.4

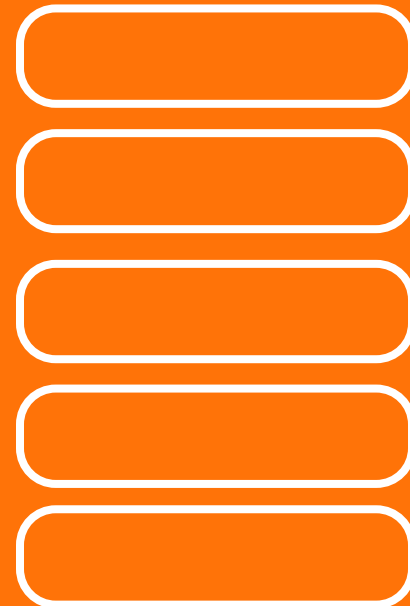
● : Aa102 ● :

SCGT FL (90°, 7°) /

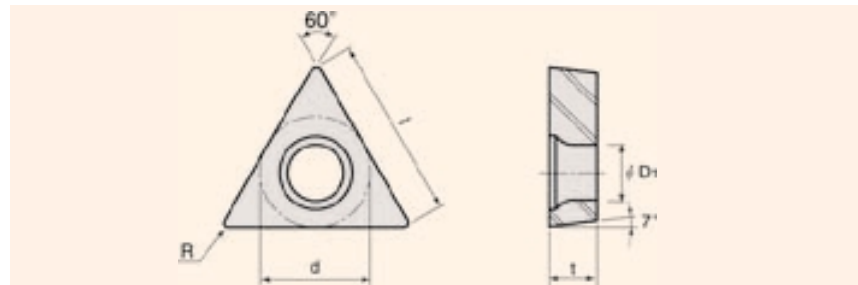
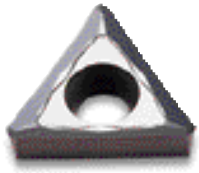


		(mm)					
		K10	l	d	t	R	ØD1
ISO	ANSI						
SCGT 09T308 FL	SCGT 32.52 FL		9.52	9.525	3.97	0.8	4.4
SCGT 120402 FL	SCGT 430.5 FL		12.7	12.70	4.76	0.2	5.5
SCGT 120404 FL	SCGT 431 FL		12.7	12.70	4.76	0.4	5.5
SCGT 120408 FL	SCGT 432 FL	●	12.7	12.70	4.76	0.8	5.5

● : Aa103, Aa122 ● :



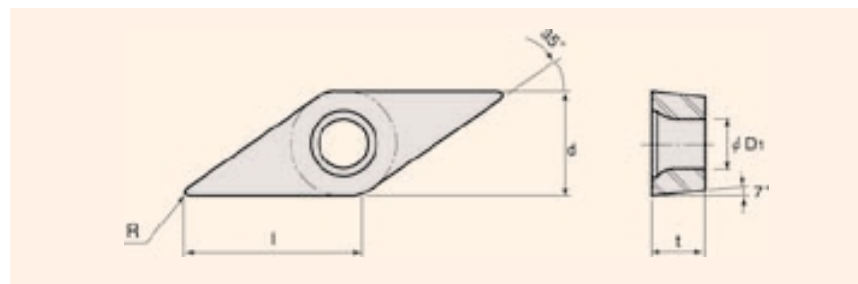
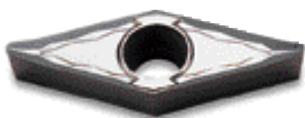
TCGT FL (60°, 7°) /



		(mm)					
		K10	l	d	t	R	ØD1
ISO	ANSI						
TCGT 090204 FL	TCGT 731 FL		9.6	5.56	2.38	0.4	2.5
TCGT 110204 FL	TCGT 21.51 FL	●	11.0	6.35	2.38	0.4	2.8
TCGT 16T304 FL	TCGT 32.51 FL	●	16.5	9.525	3.97	0.4	4.4
TCGT 16T308 FL	TCGT 32.52 FL	●	16.5	9.525	3.97	0.8	4.4

● : Aa104, Aa119, Aa123 ● :

VCGT FL (35°, 7°) /



		(mm)					
		K10	l	d	t	R	ØD1
ISO	ANSI						
VCGT 110302 FL	VCGT 220.5 FL	●	11.1	6.35	3.18	0.2	2.8
VCGT 110304 FL	VCGT 221 FL	●	11.1	6.35	3.18	0.4	2.8
VCGT 160404 FL	VCGT 331 FL	●	16.6	9.525	4.76	0.4	4.4
VCGT 160408 FL	VCGT 332 FL	●	16.6	9.525	4.76	0.8	4.4
VCGT 160412 FL	VCGT 333 FL	●	16.6	9.525	4.76	1.2	4.4
VCGT 220530 FL	VCGT 43.57.5 FL	●	22.0	12.70	5.56	3.0	5.5

● : Aa105, Aa124 ● :

